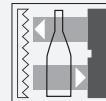


Retroreflective sensor

MLV12-54-G/76b/115/128

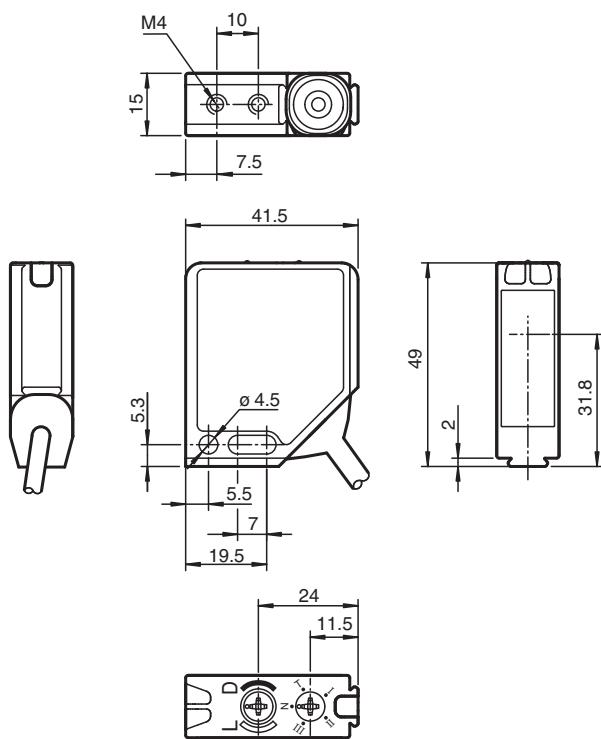


- Series of sensors in a widely used standard housing
- Reliable recognition of reflective objects and clear glass
- TEACH-IN switch for setting the contrast detection levels
- Automatic adjustment in case of soiling in contrast detection mode
- High level of stability thanks to the metal housing frame
- Resistant against noise: reliable operation under all conditions

Retroreflective sensor for glass detection, small design, 5.6 m detection range, red light, light/dark on, push-pull output, test input, external Teach-In, fixed cable



Dimensions



Technical Data

General specifications

Effective detection range	0 ... 4.2 m
Reflector distance	0 ... 4.2 m
Threshold detection range	5.6 m
Reference target	H85-2 reflector
Light source	LED
Light type	modulated visible red light , 660 nm
Polarization filter	yes
Diameter of the light spot	approx. 110 mm at detection range 4.2 m
Opening angle	1.5 °
Ambient light limit	
Continuous light	40000 Lux
Modulated light	5000 Lux

Functional safety related parameters

MTTF _d	1000 a
Mission Time (T _M)	20 a
Diagnostic Coverage (DC)	90 %

Indicators/operating means

Operation indicator	LED green, flashes in case of short-circuit
Function indicator	2 LEDs yellow for switching state, stability control, TEACH-IN and contrast detection mode
Control elements	rotary switch for light/dark, 5-step switch for contrast recognition adjustment
Contrast detection levels	10 % - clean, water filled PET bottles 18 % - clear glass bottles 40 % - colored glass or opaque materials adjustable by Teach-In key or external wire

Electrical specifications

Operating voltage	U _B	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I ₀	max. 55 mA

Input

Test input	emitter deactivation at 0 V (I _{max} < 4mA at U _{B+} = 30 VDC)
Function input	Ext. Teach-In input (ET)

Output

Switching type		light/dark on switchable
Signal output		1 push-pull (4 in 1) output, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 0.2 A
Voltage drop	U _d	≤ 2.5 V DC
Switching frequency	f	1000 Hz
Response time		0.5 ms

Conformity

Product standard	EN 60947-5-2
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Compliance with standards and directives

Standard conformity	
Shock and impact resistance	IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions
Vibration resistance	IEC / EN 60068-2-6. Sinus. 10 -150 Hz, 5 g in each X, Y and Z directions

Approvals and certificates

Protection class	II, rated voltage ≤ 300 V AC with pollution degree 1-2 according to IEC 60664-1
UL approval	cULus
CCC approval	CCC approval / marking not required for products rated ≤36 V

Ambient conditions

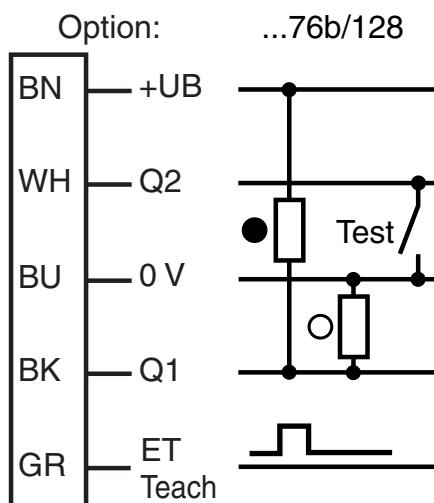
Ambient temperature	-40 ... 60 °C (-40 ... 140 °F)
Storage temperature	-40 ... 75 °C (-40 ... 167 °F)

Technical Data

Mechanical specifications

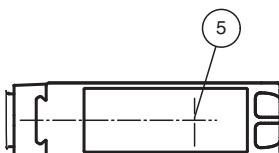
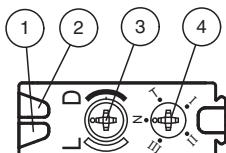
Housing width	41.5 mm
Housing height	49 mm
Housing depth	15 mm
Degree of protection	IP67
Connection	2500 mm fixed cable , PUR
Material	
Housing	Frame: nickel plated, die cast zinc, Laterals: glass-fiber reinforced plastic PC
Optical face	Plastic pane
Mass	60 g

Connection Assignment



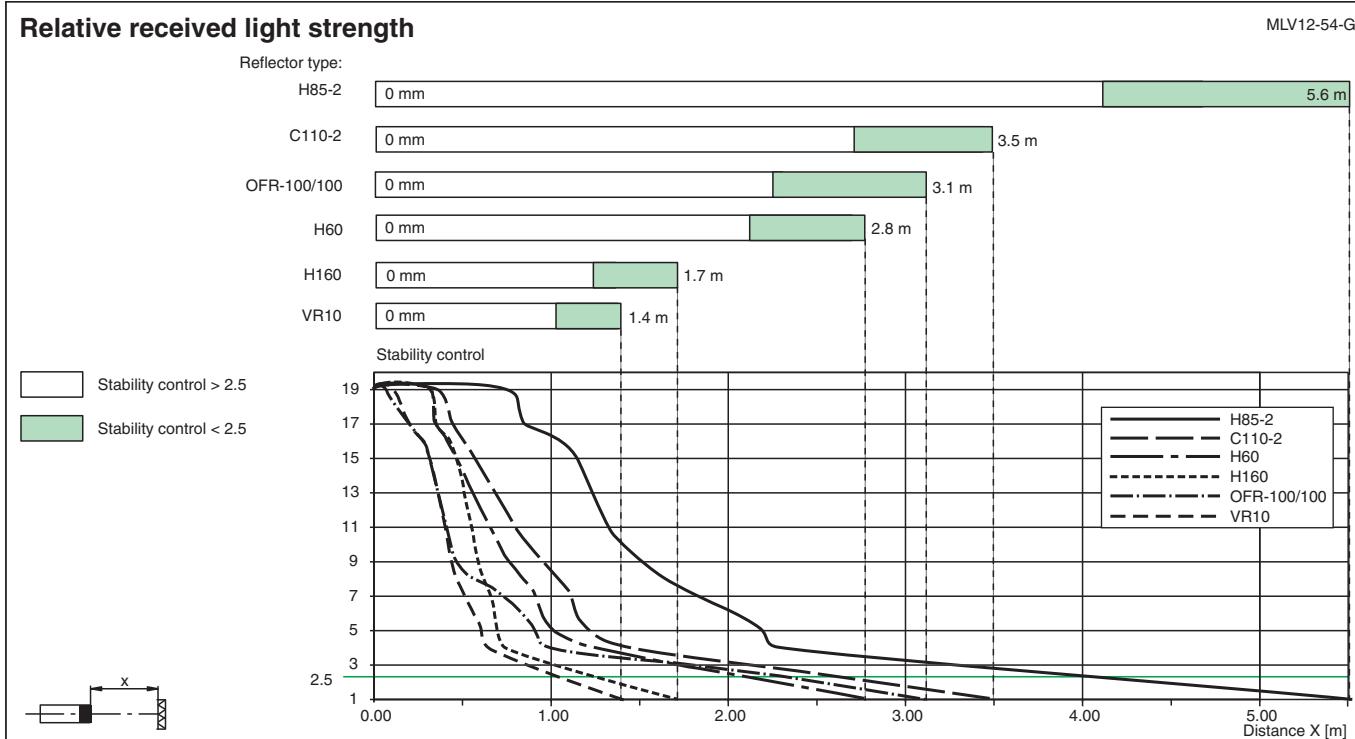
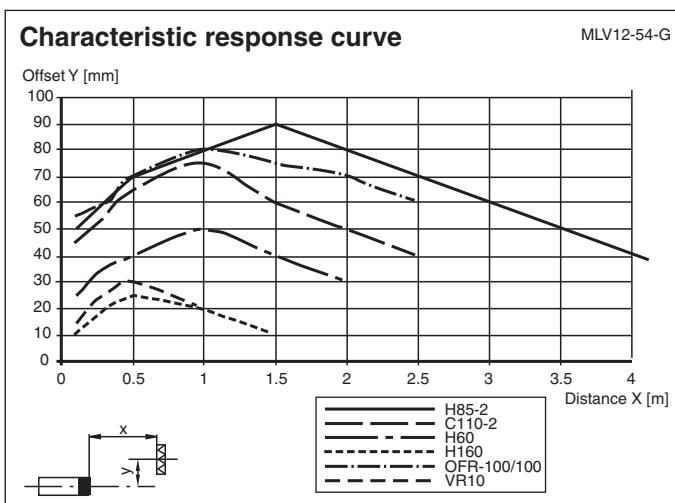
○ = Light on
● = Dark on

Assembly



1	Operating display	green
2	Switch state	yellow
3	Bright/dark switch	
4	Teach-In switch	
5	Optical axis	

Characteristic Curve



Accessories

Release date: 2023-04-04 Date of issue: 2023-04-04 Filename: 115892_eng.pdf

	OMH-MLV12-HWG	Mounting bracket for series MLV12 sensors
	OMH-MLV12-HWK	Mounting bracket for series MLV12 sensors
	OMH-K01	dove tail mounting clamp
	OMH-K02	dove tail mounting clamp
	OMH-K03	dove tail mounting clamp

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Accessories

	OMH-06	Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm
	ORR50G	Reflector, rectangular 50.9 mm x 60.9 mm, mounting holes, fixing strap and polarization filter

Teach-In

Switch position "N" (normal operation):

Yellow LEDs light if the light beam is free, flash if the functional reserve is used, turn off if the light beam is interrupted.

Switch position "T" (TEACH-IN operation):

Yellow LED flashes slowly after 1 second (about 1.5 Hz).

The sensor is now ready to be set to a particular contrast detection value using the mechanical switch (position I, II, or III) or an external signal.

Switch positions "I", "II", and "III" (contrast detection operation):

Contrast detection values: I for 10 %, II for 18 %, III for 40 %.

1. Yellow LED lights continually: light path free

2. Yellow LED off: object detected

3. Yellow LED flashes quickly: unsure detection, too much contamination, functional reserve too low.

A direct switching of the contrast detection levels is possible without having to put the switch back into position "T" first.

External teach input (ET):

In switch position "T", you can apply a pulse over a control line to plug pin 5 to select the corresponding contrast detection.

The desired contrast detection is set by applying a high pulse of a particular width:

I: 50 ms (30 ms ... 100 ms)

II: 150 ms (100 ms ... 200 ms)

III:> 200 ms

Pre-fault output (optional):

Switch position "N":

Inactive if the functional reserve is used after approx. 5 sec. Immediately inactive if 4 light beam interruptions occur within the flashing time.

Contrast detection levels:

The output goes inactive if the contamination no longer permits readjustment; the yellow LED flashes quickly. In the case of additional contamination, the detection of low contrast is no longer guaranteed.

Warm-up period:

Any warm-up period can be shortened by repeating the learn (teach) process.

